

Standard Ordering Information for Production Related Parts

Lot Sizes

1,000—2,499
2,500—4,999
5,000—9,999
10,000 and above

Note: Minimum lot charges, depending on machine size, will be applied for quantities of less than 1,000 pieces.

Metal Adjustments

Metal adjustments will be done monthly or quarterly, depending on annual sales volume. Empire reserves the right to change terms and conditions of metal adjustments based on metal volatility.

Multiple Shipments

If multiple shipments are requested by the customer, additional packaging costs will be passed on to the customer.

Secondary Operations

Parts requiring Secondary Operations (e.g. machining, painting, anodizing, etc.) will run quarterly with a minimum production run of 250 parts per quarter.

Production Hold

If orders are placed on production hold by Empire because of customer issues, Empire reserves the right to review and adjust delivery dates.

Pre-Pay Accounts

If customer is on pre-pay status, 90% of the order value must be paid before the order will be placed in production, with the remaining 10% to be paid before the order ships.

Freight on Board

Macedonia, OH unless otherwise noted.