

## **CMM Programmer / Operator**

### **Description**

**Empire Die Casting, a leading manufacturer of Aluminum and Zinc Die Castings is seeking a CMM Operator / Programmer for 2<sup>nd</sup> and 3<sup>rd</sup> shift. The qualified individual will be responsible for the following:**

- 1) Create, edit and approve CMM programming for current products and new product development utilizing Calypso software to ensure parts meet quality specifications.
  - a. Program off-line with CAD Models
  - b. On-line programming with and without CAD models
- 2) Maintain and update existing CMM programs.

### **Requirements**

#### **Required Experience**

Candidate should have 1-3 years of experience of CMM programming

#### **Required Technical Competencies**

- 1) CMM programming experience utilizing Calypso Software
- 2) Working knowledge of Ziess CMM equipment
- 3) Excellent blueprint reading skills
- 4) Understanding of GD&T

#### **Desired Technical Competencies**

- 1) Experience with Solid Works software

Resumes and cover letters may be submitted to [HR@empiredie.com](mailto:HR@empiredie.com).

#### **Equal Opportunity Employer**

Empire Die Casting is an Equal Opportunity Employer M/F/D/V (Male/Female/Disability Status/Veteran Status)